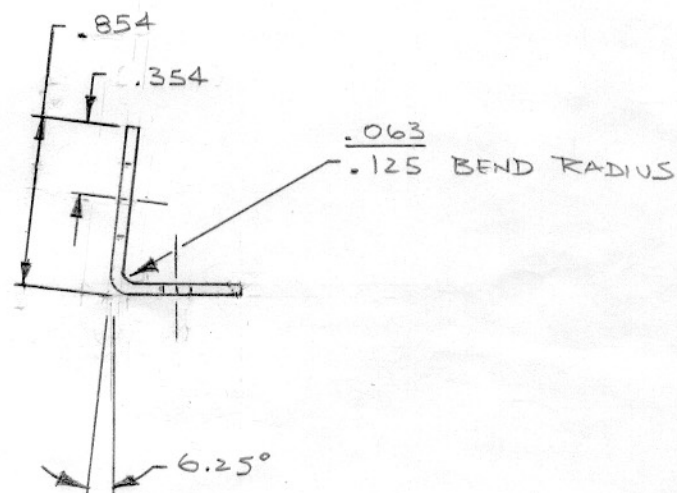
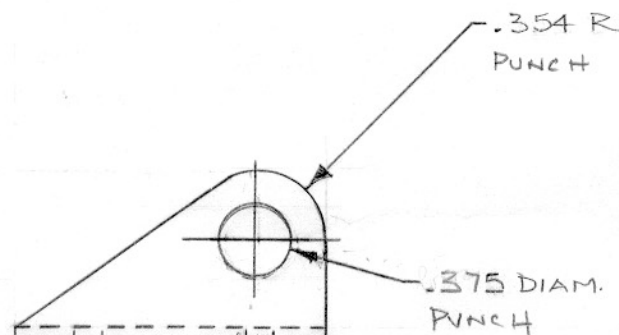
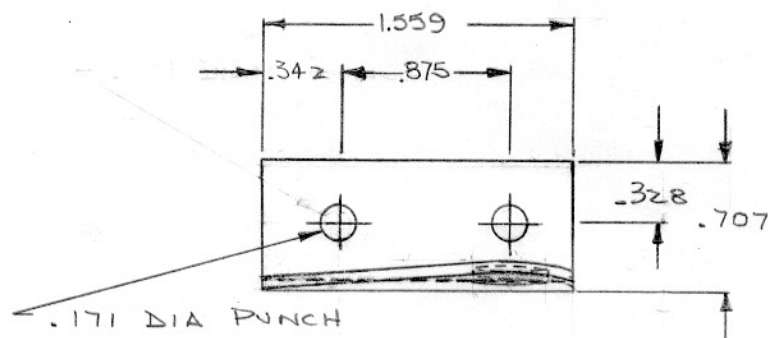


UNDER REVIEW

99.12.14 KE

SUPERCEDDED BY

D2139 REV A
99.12.16 KE



D2139-1 LOWER SHOWN
D2139-2 UPPER OPPOSITE

MAT'L: .063 - 304 - 2B
FINISH: WHITE POWDER COAT
HI-GLOSS

D2139

REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMPD OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523		PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
DRAWN			BASIC CODE	DIA. DASH NO. W=HEAD NEAR SIDE F=HEAD FAR SIDE	CONTRACT NO.		DART DART AERO ACCESSORIES INC. VANCOUVER CANADA		
APPROVED			D=DMPL DIGIT=NO OF SHEETS C=COUNTERSINK	LENGTH DASH NO. W=SPOTWELD	DRAWN HATTON	DATE 07.03.92			
DESCRIPTION OF CHANGE	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		BASIC CODES		DESIGN BRADLEY	92/7/4	TITLE HINGE BRACKET		
	GENERAL	LIMITS			STRESS		CODE		
	1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 / 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER INCH - 5 - 7742 5. HOLES PER AND 10387	1. TOLERANCES — .XX ± .030 .XXX ± .010 2. ANGLES ± 1° 3. PARALLELISM ± .0025 4. ECCENTRICITY ± .005 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005	8J=MS20470AD 8B=MS20428AD		CHECKED BRADLEY	92/7/4	DWG NO D2139		
REPORT ALL DISCREPANCIES — DO NOT SCALE									
					CLIENT		SCALE 1:1	SHT 1 OF 1	REV.

